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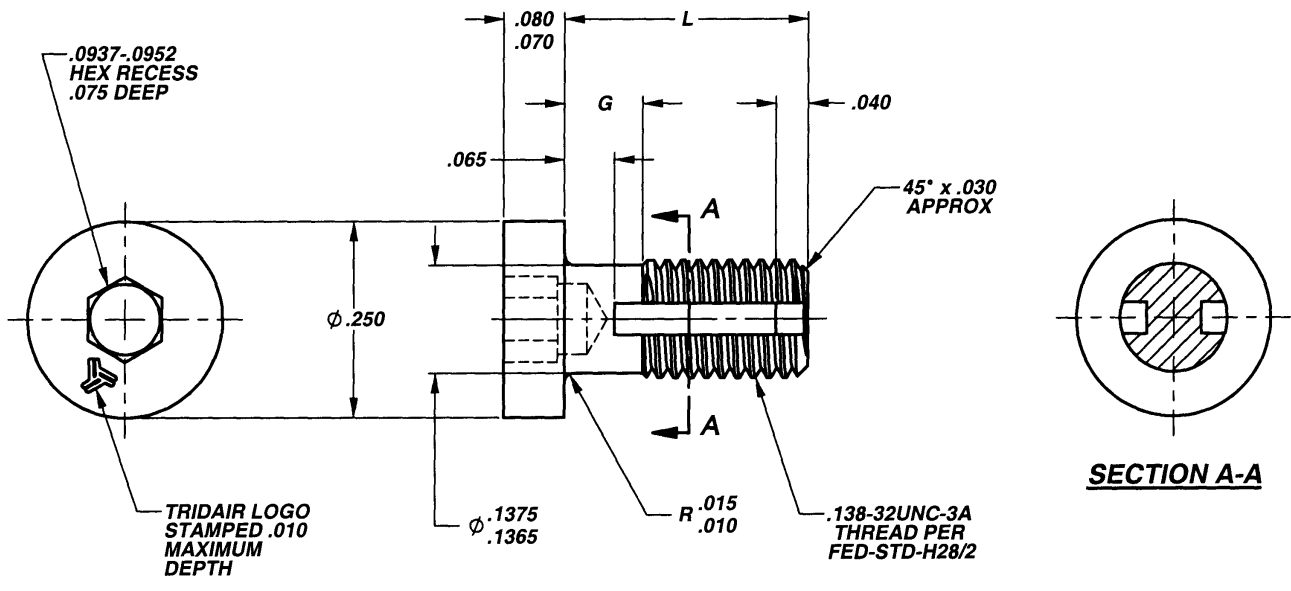
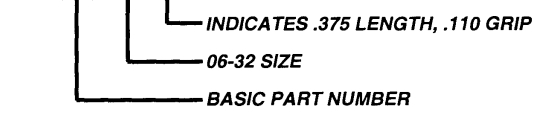


TABLE 1

SECOND DASH NUMBER	L	G
-0375	.375	.110
-0312	.312	.100
-0500	.500	.100
-1225	1.225	.975

NOTES; UNLESS OTHERWISE SPECIFIED:

1. MATERIAL:
 - 1.1 17-4PH CRES PER AMS5643.
2. HEAT TREAT:
 - 2.1 155 KSI (CONDITION H1025) MINIMUM PER AMS-H-6875 OR AMS2759.
3. FINISH:
 - 3.1 PASSIVATED PER AMS2700. APPLY A THIN HARD DENSE DEPOSIT OF CHROMIUM COATING TO HEX RECESS AREA .0001 TO .0002 THICK IN ACCORDANCE WITH AMS-QQ-C-320 CHROME COATING OF OTHER AREAS OF BOLT ARE OPTIONAL EXCEPT THAT THREADS SHALL NOT BE COATED. COATING HARDNESS TO BE RC 58 MINIMUM.
4. STRENGTHS (CALCULATED):
 - 4.1 MINIMUM ULTIMATE TENSILE: 1,020 LBS.
 - 4.2 MINIMUM ULTIMATE SHEAR: 630 LBS.
5. SCREW TO BE USED WITH A CA2210-06R CRIMP-ON RETAINING RING TO CAPTIVATE TO PANEL.
6. PANEL PREPARATION: REFER TO CAL-STD-0260.
7. INSTALLATION: REFER TO TRIDAIR DRAWING CA2210T-().
8. PART CALLOUT EXAMPLE:
 - 8.1 CA2239-06-0375



INTERIM DOCUMENT REVISION		
Rev.	Date	DAF#
E2	10/8/2018	117431

INTERIM DOCUMENT REVISION		
Rev.	Date	DAF #
E1	10/21/10	94301

APPROVED DATE
27 NOV 91

REV. LETTER AND DATE
E 23 MAR 09

DAF NUMBER
DAF 87382

CURRENT DESIGN ACTIVITY:

ARCONIC
Arconic Fastening Systems

TRIDAIR PRODUCTS
3000 W. LOMITA BLVD.
TORRANCE, CA 90505

TITLE:
**SCREW, CAPTIVE, SOCKET HEAD,
CRES, 155 KSI,
06-32 SIZE**

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES &
ASME Y14.5M TOLERANCES:

ANGLES = ±3°
DECIMALS .XX = ±.02
.XXX = ±.010

CURRENT DESIGN ACTIVITY:

CAGE CODE: 29372

SALES DRAWING NO.
CA2239-06-()

SHEET 1 OF 1

S42687

PROJECT NUMBER: 02-0758

SCANNED